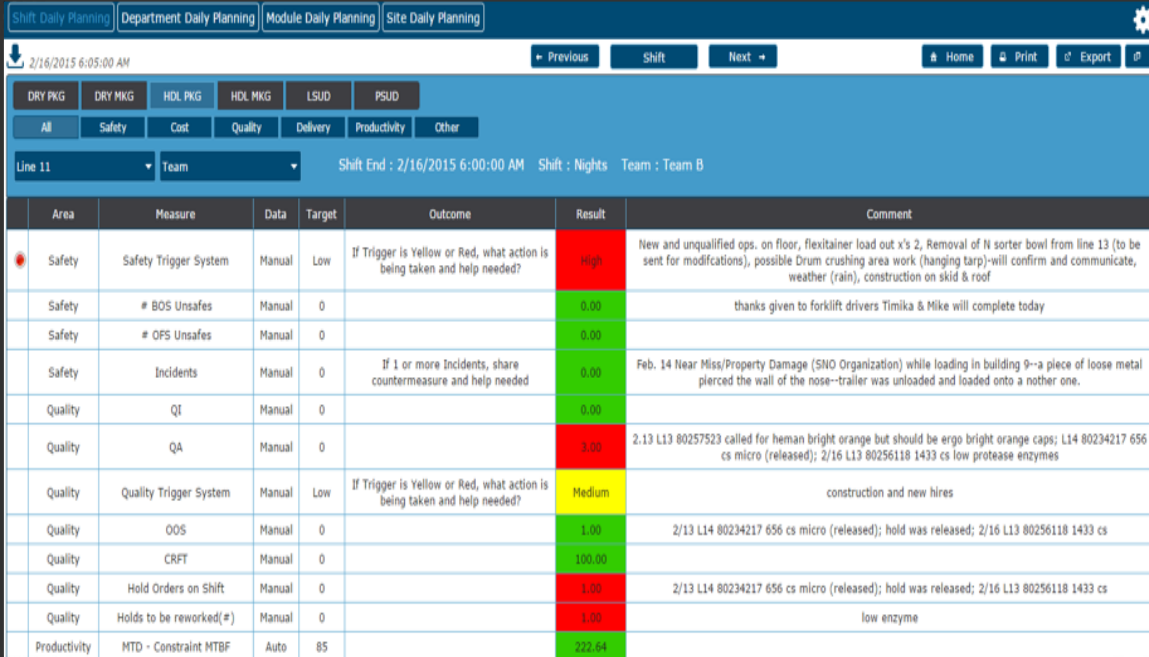


ELECTRONIC DAILY DIRECTION SETTING



Area	Measure	Data	Target	Outcome	Result	Comment
Safety	Safety Trigger System	Manual	Low	If Trigger is Yellow or Red, what action is being taken and help needed?	High	New and unqualified ops. on floor, flexitainer load out x's 2, Removal of N sorter bowl from line 13 (to be sent for modifications), possible Drum crushing area work (hanging tarp)-will confirm and communicate, weather (rain), construction on skid & roof
Safety	# BOS Unsafes	Manual	0		0.00	thanks given to forklift drivers Timika & Mike will complete today
Safety	# OPS Unsafes	Manual	0		0.00	
Safety	Incidents	Manual	0	If 1 or more Incidents, share countermeasure and help needed	0.00	Feb. 14 Near Miss/Property Damage (SNO Organization) while loading in building 9--a piece of loose metal pierced the wall of the nose-trailer was unloaded and loaded onto a nother one.
Quality	QI	Manual	0		0.00	
Quality	QA	Manual	0		2.00	2/13 L13 80257523 called for heman bright orange but should be ergo bright orange caps; L14 80234217 656 cs micro (released); 2/16 L13 80256118 1433 cs low protease enzymes
Quality	Quality Trigger System	Manual	Low	If Trigger is Yellow or Red, what action is being taken and help needed?	Medium	construction and new hires
Quality	OOS	Manual	0		1.00	2/13 L14 80234217 656 cs micro (released); hold was released; 2/16 L13 80256118 1433 cs
Quality	CRFT	Manual	0		100.00	
Quality	Hold Orders on Shift	Manual	0		1.00	2/13 L14 80234217 656 cs micro (released); hold was released; 2/16 L13 80256118 1433 cs
Quality	Holds to be reworked(#)	Manual	0		1.00	low enzyme
Productivity	MTD - Constraint MTBF	Auto	85		222.64	

Easily Group KPI Reports and Optimize Daily Direction Setting

manuFACT Electronic Daily Direction Setting is a web-based solution for the manufacturing plant that simplifies, automates, and optimizes the Daily Direction Setting (DDS) meetings that are held at the end of one shift to plan for the next shift. It provides actionable reports, information and tools that help management and shift teams make good decisions to meet and implement the organizational goals.

The system replaces existing paper or excel driven options with an easy-to-use online solution that accurately aggregates key performance indicators (KPIs) from current data. This enables the DDS teams to effectively prepare for the next shift, track progress and make adjustments based on the production schedule and objectives of the plant.

ELECTRONIC DAILY DIRECTION SETTING

Key Features

- Aggregates key performance indicators (KPIs) into a simple, easy to use interface.
- Includes web-based system that provides for easy system configuration, KPI dashboard, and access anywhere.
- Provides actionable reports, information and tools for direction setting.

Benefits

- Enables business owners, leaders and teams to quickly review all the relevant data needed to make and support fact-based decisions that are made on a daily basis.
- Provides the shift teams with the information, resources and support they need to execute, innovate, and carry out effective problem solving at the process level.